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ABSTRACT

In this paper, prediction of fluid flow in shear driven cavities is presented. Lattice Boltzmann Method is used as the alternative to conventional Computational Fluid Dynamics. The geometry of shear driven cavities as well as the Reynolds numbers is varied. The simulation is conducted for three types of shear driven cavities which are square cavity and triangular cavities. The obtained streamline patterns and the centre of vortex for each type is in excellent agreement with benchmark results. It is also found that the streamline patterns is significantly affected by the geometrical shape of cavities.

KEYWORDS: Lattice Boltzmann Method, Computational Fluid Dynamics, shear driven cavites, streamline patterns.

1.0 Introduction

Recently, due to rapidly increasing computational power, computational methods have become the essential tools to conduct researches in various engineering fields. In parallel to the development of high speed digital computer, computational fluid dynamics (CFD) has become the new third approach apart from theory and experiment in the philosophical study and development of the whole discipline of fluid dynamics (Anderson, 1995).

Solving the famous Navier-Stokes equation would require the knowledge of CFD since the non-linearity and complexity of the equation making it that there is currently no analytical solution to these equations except for a small number of special cases (Sidik, 2007). A few examples of numerical methods were introduced by experts in CFD field in order to solve the Navier-Stokes equation numerically. The methods are like Finite Difference Method, Finite Element Method and Finite Volume Method.

The Lattice Boltzmann Method (LBM) has become considerably alternative method to solve fluid flow (Munir et al , 2011). The way LBM works is by predicting the evolution of

particle distribution function and calculates the macroscopic variables by taking moment to the distribution function.

The basic idea of Boltzmann work is that a gas is composed of interacting particles that can be explained by classical mechanics. The mechanics can be very simple where it contains streaming in space and billiard-like collisions interactions (Sidik, 2007). The starting point in LBM scheme is by tracking the evolution of the single-particle distribution. The concept of particle distribution has already well developed in the field of statistical mechanics while discussing the kinetics theory of gases and liquids. The definition implies that the probable number of molecules in a certain volume at certain time made from a huge number of particles in a system that travel freely, without collisions, for distances (mean free path) long compared to their sizes. Once the distribution functions are obtained, the hydrodynamics equation can be derived.

There are many advantages of LBM as compared to the conventional computational fluid dynamics. One of the main merits of LBM is that it has been proven successfully able to solve compressible Navier-Stokes equations (Malapinas et al., 2010). Apart from that, the algorithm of LBM can be easily re-worked to enable it to be applied on more complex simulation components (Mohd Irwan et al., 2010).

1.1 Mesoscale Lattice Boltzmann Model

Ludwig Boltzmann (1844-1906) introduced a transport equation based on statistical mechanics describing the evolution of gas particle in a system as;

$$\frac{\partial f}{\partial t} + c\frac{\partial f}{\partial x} + a\frac{\partial f}{\partial c} = \Omega \qquad (1)$$

where f, c, a and c stand for density distribution function, mesoscopic speed, acceleration due to external force and collision function respectively. If there is no external force, Eq. (1) is no more than a hyperbolic wave equation with source term given as

$$\frac{\partial f}{\partial t} + c\frac{\partial f}{\partial x} = \Omega \qquad (2)$$

Any solution of the Boltzmann equation, Eq. (2), requires an expression for the collision operator . If the collision is to conserve mass, momentum and energy, it is required that

$$\int \begin{bmatrix} 1 \\ c \\ c^2 \end{bmatrix} = \Omega dc = 0 \qquad (3)$$

However, the expression for Ω is too complex to be solved. Even if we only consider two-body collision, the collision integral term needs to consider the scattering angle of the binary collision, the speed and direction before and after the collision, etc. Any replacement of collision must satisfy the conservation law as expressed in Eq. (3). The idea behind this replacement is that large amount of detail of two-body interaction is not likely to influence significantly the values of many experimental measured quantities (Succi, 2001).
There are a few version of collision operator published in the literature. However, the most well accepted version due to its simplicity and efficiency is the Bhatnagar Gross Crook

collision model with a single relaxation time (Bhatnagar et al., 1954). The eq represents this model is given by ;

$$\Omega = -\frac{f - f^{eq}}{\tau}$$

where f^{eq} is the equilibrium distribution function and τ is the time to reach e condition during collision process and is often called the relaxation time. Eq describes that $1/\tau$ of non-equilibrium distribution relaxes to equilibrium state w τ on every collision process. Substituting Eq. (4) into Eq. (2) yield

$$\frac{\partial f}{\partial t} + c\frac{\partial f}{\partial x} = -\frac{f - f^{eq}}{\tau_f} \qquad (5)$$

The equation (5) above is known as Boltzmann Bhatnagar- Gross-Krook(BGK) eq Eq. (5) describes two main processes at mesoscale level. The left hand side rel propagation of distribution function to the next node in the direction of its probabl and the right hand side represents the collision of the particle distribution fur lattice Boltzmann formulation, magnitude of c is set up so that in each time ste distribution function propagates in a distance of lattice nodes spacing Δx. This v that distribution function arrives exactly at the lattice nodes after Δt an simultaneously.
In order to apply Eq. (5) into the digital computer, the mesoscopic velocity space discretised. This can be done by discretising the physical space into uniform latt Every node in the network is then connected with its neighbours through a numbe velocities to be determined through the model chosen. The general form of velocity model is expressed as D_nQ_m where D represents spatial dimension an number of connection (lattice velocity) at every node. There are many lattic models published in the literature, however, the most well used due to its sir D2Q9.

1.2 The Lattice Boltzmann Equation Descretization

The Boltzmann equation with BGK collision model is as below:

$$\frac{\partial f}{\partial t} + c\frac{\partial f}{\partial x} = -\frac{f - f^{eq}}{\tau_f} \qquad (5)$$

where Eq. (5) is well-known as the BGK Boltzmann equation as stated in pre section. The Maxwell-Boltzmann equilibrium distribution function is defined a 1990)

$$f^{eq} = \rho\left(\frac{1}{2\pi RT}\right)^{D/2} \exp\left\{-\frac{(\mathbf{c}-\mathbf{u})^2}{2RT}\right\} \qquad (6)$$

The BGK lattice Boltzmann equation can be derived by further discretise Eq. (5 Euler time step in conjunction with an upwind spatial discretization and then settin spacing divided by the time step equal to the velocity;

$$\frac{f(\mathbf{x},t+\Delta t)-f(\mathbf{x},t)}{\Delta t}+\mathbf{c}\frac{f(\mathbf{x}+\Delta\mathbf{x},t+\Delta t)-f(\mathbf{x}.t+\Delta t)}{\Delta\mathbf{x}}=-\frac{f-f^{eq}}{\tau_f} \quad (7)$$

$$\frac{f(\mathbf{x},t+\Delta t)-f(\mathbf{x},t)}{\Delta t}+\mathbf{c}\frac{f(\mathbf{x}+\mathbf{c}\Delta t,t+\Delta t)-f(\mathbf{x},t+\Delta t)}{\mathbf{c}\Delta t}=-\frac{f-f^{eq}}{\tau_f} \quad (8)$$

ılt:

$$f(\mathbf{x}+\mathbf{c}\Delta t.t+\Delta t)-f(\mathbf{x}.t)=-\Delta t\left(\frac{f-f^{eq}}{\tau_f}\right) \quad (9)$$

ation above has a simple physical interpretation in which the collision term is] locally and there is only one streaming step operation per lattice velocity. This nd collide particle interpretation is a result of the fully Lagrangian character of the for which the lattice spacing is the distance traveled by the particles during a time :rling, 1996).

ı first order discretizations have been used, the Lattice Boltzmann method is second both space and time when contributions that result from discretization error are represent physics (Reider et al., 1995).

roscopic variables such as the density, ρ and flow velocity, $\mathbf{u}$ can be evaluated as ent to the distribution function as follow

$$\sum f^{eq}=\rho \text{ or } \int f d\mathbf{c}=\int f^{eq}d\mathbf{c}=\rho \quad (10)$$

$$\sum \mathbf{c}f^{eq}=\rho\mathbf{u} \text{ or } \int \mathbf{c}f d\mathbf{c}=\int \mathbf{c}f^{eq}d\mathbf{c}=\rho\mathbf{u} \quad (11)$$

rediction of flow for shear driven cavities by using LBM scheme

: years, fluid flow behaviors inside lid driven cavities have drawn many interested ers and scientists. Examples of the applications of lid driven cavities are in material ıg, dynamics of lakes, metal casting, galvanizing and etc. Two dimensional LBM ın has been done successfully by Houat &Youcefi in 2011Numerous studies have ried out on flow patterns inside a cavity. Excellent reviews on lid driven square ere done by (Ghia et al. , 1982), (Erturk et al., 2005) and (Erturk et al., 2007). t al. has successfully conducted simulation of flows inside triangular cavities. r, all these researchers conducted the fluid flow simulation by solving the Navier-quations.In addition to that, numerical simulations of fluid flow in square cavity by BM have been done by (Hou et al., 1995). However, the Reynolds number had been nly up to 7000. Apart from the square cavity, simulations of triangular cavity up to sing LBM has been shown successfully by (Duan et al., 2007).

Method of solution to solve flow in shear driven cavities

ction, the details of methodology in simulating fluid flow inside shear driven are presented.

2.1 Simulation of flow for shear driven square cavity

The lid driven cavity flow is a flow inside a cavity where the top wall slides to the right at a constant speed of U while the other three walls are made stationary. This type of flow has been used as a benchmark problem for many numerical methods due to its simple geometry but complicated flow behaviors. The geometry of the square cavity for this problem is shown in **FIGURE 1.**

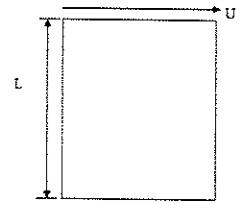


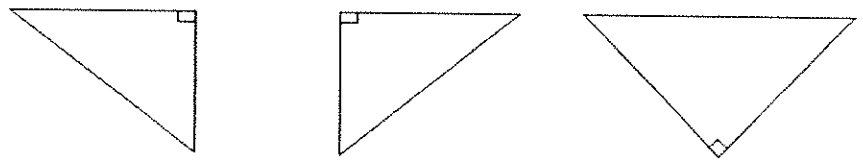
FIGURE 1 Geometry of shear driven square cavity

LBM is applied to this lid driven cavity flow of height L. The Reynolds number (Re) was varied from 100 to 10000. TABLE 1 shows the grid size used for the corresponding Reynolds numbers.

TABLE 1 Grid size for each Reynolds number for lid driven square cavity flow

Reynolds Number	Grid Size
100	400 x 400
400	400 x 400
1000	400 x 400
3200	400 x 400
5000	400 x 400
7500	400 x 400
1000	400 x 400

For triangular cavity case, three types of the triangular cavity geometry is selected for this problem. **FIGURE 2** shows the geometry of the triangles.



(a)Isosceles right triangle with 90 ° at top right corner(type a)

(b)Isosceles right triangle with 90° at top left corner (type b)

(c)Isosceles right triangle with 90° at corner angle (type c)

FIGURE 2 Geometry of triangular cavities used

:e used for triangular cavity with 90° at top right corner is shown in **TABLE 2**

Grid size for each Reynolds number for lid driven triangular cavity flow for triangular cavity' type a'

Reynolds Number	Grid Size
100	300 x 300
500	300 x 300
1000	300 x 300
1500	300 x 300
2000	300 x 300
2500	300 x 300

:o that, the grid size used for triangular type 'b'is shown in **TABLE 3** below.

Grid size for each Reynolds number for lid driven triangular cavity flow for triangular cavity' type b'

Reynolds Number	*Grid Size*
100	*300 x 300*
500	*300 x 300*
1000	*300 x 300*
1500	*300 x 300*
2000	*300 x 300*
2500	*300 x 300*

epicts the corresponding grid size with respect to Reynolds number.

Grid size for each Reynolds number for lid driven triangular cavity flow for triangular cavity type ' c '

Reynolds Number	*Grid Size*
100	*400 x 200*
400	*400 x 200*
700	*400 x 200*
1000	*400 x 200*
3000	*400 x 200*
5000	*400 x 200*
7000	*400 x 200*
10000	*400 x 200*

For each case, velocity, U of 0.1 lu/s is applied on top side of the triangular cavities. The simulation was done by using Fortran 90 language. The flowchart of the programming implementation is depicted in **FIGURE 3.**

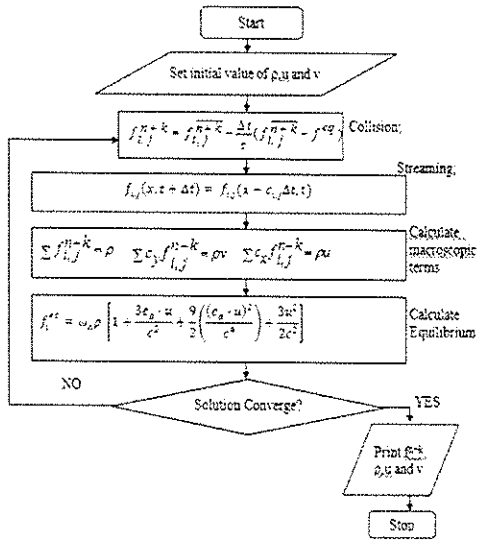
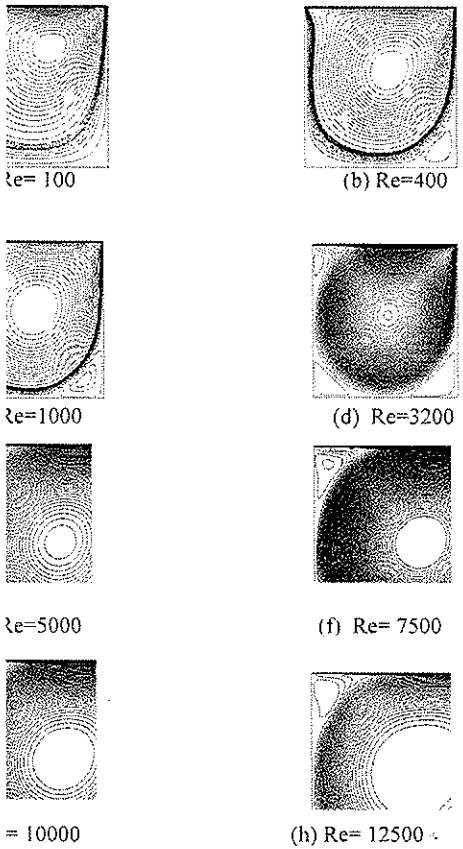


FIGURE 3 Flow chart of the execution of the programming

ulation Results

ır Driven Square Cavity

4 (a)-(h) shown below depicts the corresponding streamline contours for lid y square cavity.



Re= 100 (b) Re=400

Re=1000 (d) Re=3200

Re=5000 (f) Re= 7500

= 10000 (h) Re= 12500

GURE 4 Streamline patterns for lid driven square cavity by using LBM scheme

FIGURE 4 shown above, it can be deduced the number of secondary vortex when the Reynolds number is increased. For instance, when Reynolds number 400, the first secondary vortex appears in the streamline patterns. The second vortex appeared when Reynolds number is increased to 1000 as shown in 4 (b). The maximum number of secondary vortex appeared in the streamline r this type of problem is three.

ocation of the primary vortex for every Reynolds number was also calculated and **TABLE 5** below.

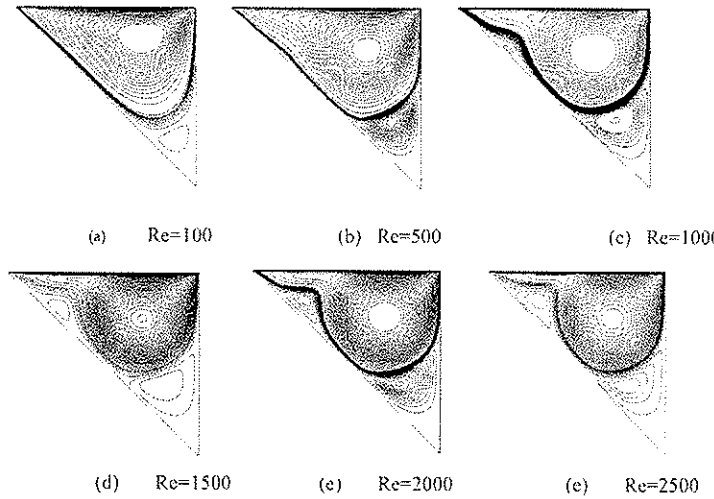
TABLE 5 Location of the centre of the primary vortex for lid driven square cavity.

Reynolds number (Re)	*Obtained Results*	*Reference benchmark (Ghia et al.,1982)*	*Reference Benchmark (Hou. et al., 1995)*
100	*(0.6200,0.7400)*	*(0.6172, 0.7344)*	*(0.6196,0.7373)*
400	*(0.5600,0.6000)*	*(0.5547,0.6055)*	*(0.5608,0.6078)*
1000	*(0.5300,0.5650)*	*(0.5313,0.5625)*	*(0.5333,0.5647)*
3200	*(0.5200, 0.5400)*	*(0.5165,0.5469)*	*NA*
5000	*(0.5150,0.5350)*	*(0.5117,0.5352)*	*(0.5176,0.5373)*
7500	*(0.5150,0.5235)*	*(0.5117,0.5322)*	*(0.5176,0.5333)*
10000	*(0.5133,0.5283)*	*(0.5117,0.5333)*	*NA*

From the results presented in **FIGURE 4** (a) to (h) and also TABLE 5, it is proven that the LBM is able to produce an excellent agreement with the results predicted by conventional numerical methods. They are apparent that the flow structures are in good agreement with the results published in the literature by previous researchers.

3.2 Isosceles triangular type 'a'

FIGURE 5 (a) to (f) show the streamline patterns of flow inside isosceles triangle cavity with 90° at top right corner.

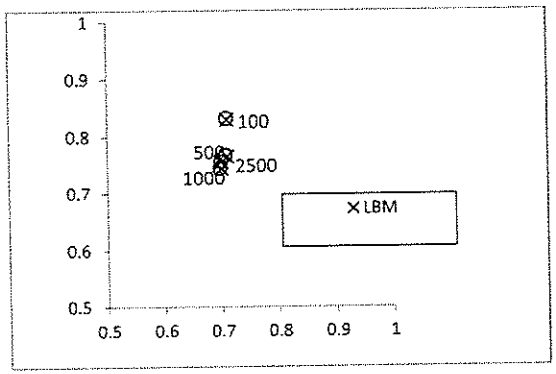


(a) Re=100 (b) Re=500 (c) Re=1000

(d) Re=1500 (e) Re=2000 (e) Re=2500

FIGURE 5 Streamline patterns for isosceles triangular type 'a'

ıres shown above, there are two significant features revealed by the streamline
: first feature is that the number of vortices is increased when the Reynolds
; are increased. As we can see in **FIGURE 5** (c), the number of vortex is
n previous which are two to three when the Re number is 1000. Furthermore,
gnificant feature is that the centre of the primary vortex moves downstream to
eynolds number is increased. For instance, **FIGURE 5**(a) depicts the centre of
/ortex being located at 4/5 of the bottom vertex. However, this centre moves
3/5 of the bottom vertex as the Reynolds number increases. Besides that, the
ex moves to downstream to the left as the value of the Reynolds number is
he location of the primary vortex for respective Reynolds number is shown in
below.



6 Effect of the Reynolds number to location of the centre of the primary vortex for isosceles triangular type 'a' is shown in figure below.

ble that the centre of the primary vortex moves downward to the left as the
ımber is increased. Apart from the plotted location of the primary vortex, the
)f the primary vortex is also compared with the existing benchmarks. The results
in TABLE 6 below.

TABLE 6 Location of the centre of the primary vortex for isosceles triangular type 'a'

Reynolds number	*Reference (Erturk & Gokcol ,2007)*	*Obtained Results by using LBM scheme*
100	*(0.7090,0.8320)*	*(0.7100,0.8300)*
500	*(0.7070,0.7676)*	*(0.7100,0.7650)*
1000	*(0.6992,0.7559)*	*(0.7000,0.7550)*
1500	*NA*	*(0.7000,0.7467)*
2000	*NA*	*(0.7000,0.7467)*
2500	*(0.6973,0.7441)*	*(0.7000,0.7433)*

From **TABLE 6** above, the results obtained is in good coherent as compared to the results done by previous researchers.

3.3 Isosceles triangular type 'b'

The results in term of streamline patterns for isosceles triangular type 'b' is shown in **FIGURE 7** (a)-(f) below. As shown in the figure, it is noticeable that the secondary vortex becomes bigger as Reynolds number increases. The second significant feature of the results obtained is the additional number of secondary vortex when Reynolds number is higher.

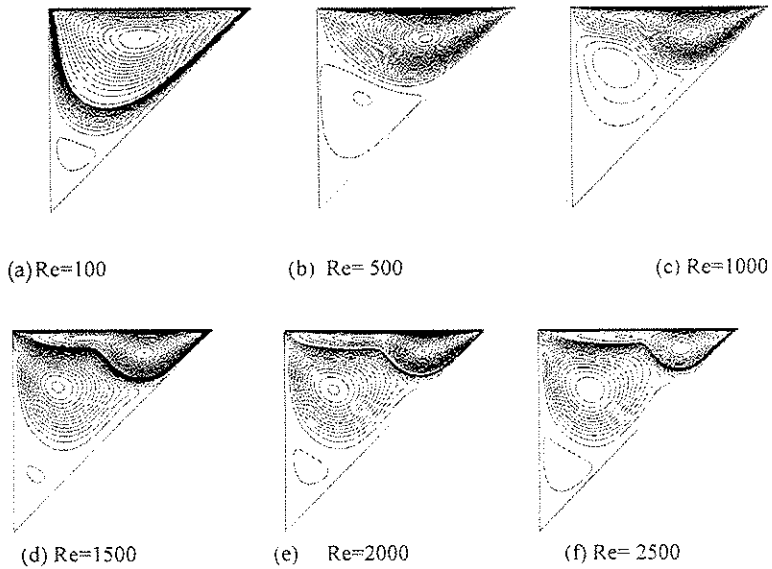


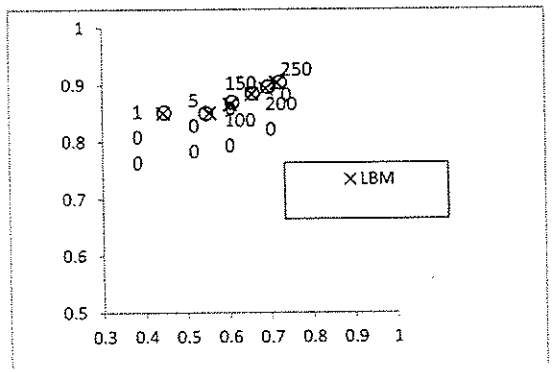
FIGURE 7 Streamline pattern for isosceles triangular type 'b'

: primary vortex is presented in the next **TABLE 7.**

tion of the centre of the primary vortex for isosceles triangular cavity type 'b'

Reynolds number	*Reference (Erturk & Gokcol ,2007)*	*Obtained Results by using LBM scheme*
100	*(0.4473,0.8516)*	*(0.4450,0.8500)*
500	*(0.5469,0.8496)*	*(0.5550,0.8500)*
1000	*(0.6094,0.8691)*	*(0.6050,0.8650)*
1500	*(0.6582,0.8848)*	*(0.6567,0.8833)*
2000	*(0.6953,0.8965)*	*(0.6900,0.8933)*
2500	*(0.7227,0.9043)*	*(0.7167,0.9033)*

picts the effect of the Reynolds number to location of the centre of the
\s indicated in the figure, the primary vortex moved upward to the right as
mber increases. This behaviour is further validated in TABLE 6 above
: coordinate of the primary vortex with respect to the Reynolds number.



ect of the Reynolds number to the location of the centre of the primary vortex for isosceles triangular type 'b'

3.4 Isosceles triangular type 'c'

The results in term of streamline patterns for isosceles triangular type 'c' is presented in **FIGURE 9** (a) –(f) below.

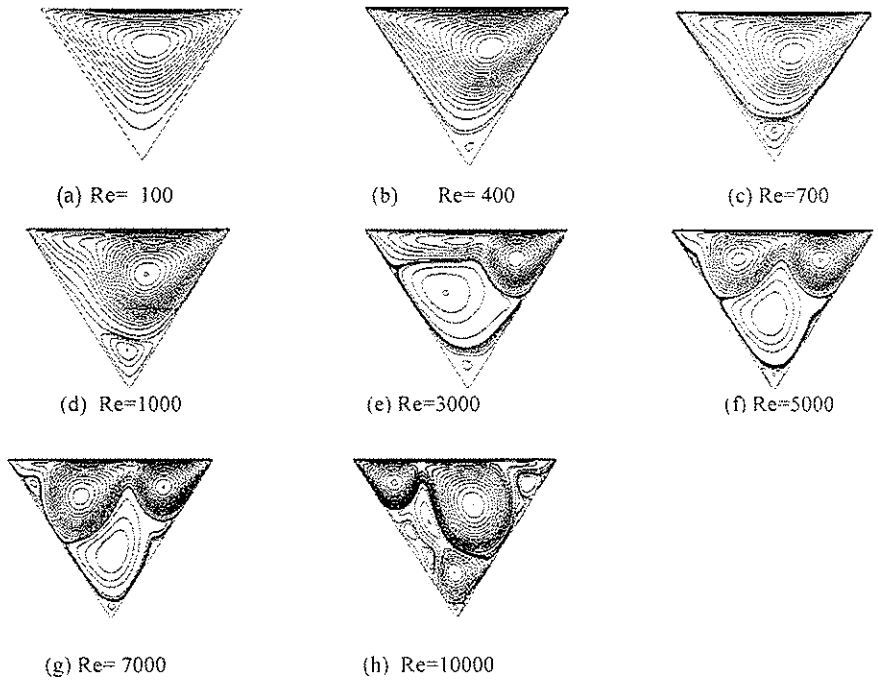


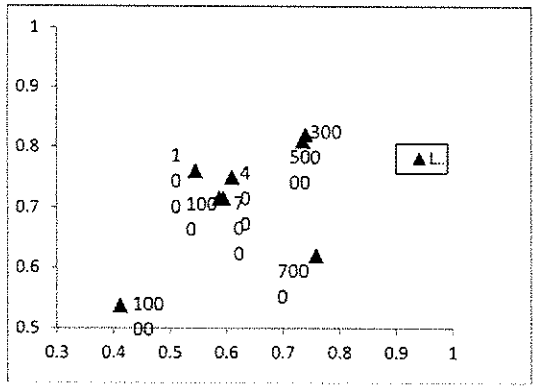
FIGURE 9 Streamline pattern for isosceles triangular type 'c'

In **FIGURE 9** shown above, the flow contours (streamline patterns) with different Reynolds numbers are presented. The flow patterns reveal two significant features. Firstly, as Re numbers are increased, the primary vortex (eddy) moves downstream to the right. For an instance, at Re=100, the location of primary vortex is roughly at 4/5 from the bottom vertex as shown in **FIGURE 9** (a). Apart from the secondary vortex, no other vortex is visible for Re=100. However, for Re=400, there is secondary vortex located near the stagnant corner of the triangle as shown in **FIGURE 9** (b). The shape of this secondary vortex becomes larger as Reynolds numbers is further increased as shown in **FIGURE 9** (d) to **FIGURE 9** (h).

The second significant feature is the number of vortices in the cavity which is increased as the Re number is increased. **FIGURE 9** (e) shows that the third secondary vortex appears for Re=3000, located about 3/5 from the bottom corner of the cavity. The primary vortex moves further upstream to the left before splitting into another secondary vortex when Re=5000, as shown in **FIGURE 9** (f). For Re=7000 and Re=10000, the numbers of vortex in the cavity are five and six respectively.

Location of the centre of the primary vortex for isosceles triangular type 'c'

Reynolds number	*Results obtained by LBM*
100	*(0.5450,0.7600)*
400	*(0.6100,0.7500)*
700	*(0.5950,0.7150)*
1000	*(0.5875,0.7150)*
3000	*(0.7400,0.8200)*
5000	*(0.7350,0.8100)*
7000	*(0.7583,0.6200)*
10000	*(0.4117,0.5375)*



Effect of the Reynolds number to location of the centre of the primary vortex for isosceles triangular type 'c'

RE 10 above, initially the primary vortex moves to upstream to the right as er increases. However, at Re=3000 onwards, the primary vortex moves he left. This profile is significantly different that profile for the other two r cavities shown in previous sections.

4.0 Conclusion

Among the microscopic models existing in the literature, LBM, the model developed from continous Boltzmann equation, has evolved into a powerful tool for modelling complex flow since it was first appeared in 1980s. Although the approach is based on the microscopic interactions, all macroscopic continuum equations such as the Navier-Stokes equation can be derived and recovered.

Fluid flow behaviours in shear driven cavities have been demonstrated by using Lattice Boltzmann scheme successfully. It was found that, the present approach correctly predicted the flow feature for different Reynolds numbers and yield excellent agreement with the results from previous works. The streamline contours or patterns are in good agreement with Ghia et al., and Erturk et. al.
Apart from that, it is found that the streamline patterns are heavily affected by the Reynolds number and also the geometry of the cavity.

However there are few demerits of LBM. When Reynolds number is large, the relaxation parameter in the LBM approaches to the stability margin if the number of mesh points is not very large. There are few solutions have been proposed (He et al., 1996). However, a novel solution to this problem is still required. There is also not sufficient evidence to show that the LBM can be applied to aerodynamic turbulent flows. At present time, one of the weaknesses of LBM for Computational Fluid Dynamics (CFD) is the lack of turbulence modelling. The application of LBM to turbulent flows at high Reynolds number remains as an area of future development.

5.0 Acknowledgment

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STUDY ON MECHANICAL PROPERTIES AND MICROSTRUCTURE ANALYSIS OF AISI 304L STAINLESS STEEL WELDMENTS

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ABSTRACT

Manufacturing operations require joining process in a way that it is considered as an important process to be applied in almost every operation or process that involves fabricating of products. The aim of this research is to evaluate mechanical properties and analyzed Heat Affected Zone (HAZ) of austenic stainless steel AISI 304Lweldments. The welding was conducted based on three different sizes of filler wire 0.8mm, 1.0mm and 1.2mm respectively. The arc voltage used also consists of three different values 30V, 60V and 90V and the current flow for Metal Inert Gas (MIG) welding was set to constant value of 100A. The specimens were divided into five groups to undergo tensile test, hardness test, impact test, HAZ temperature variation study and followed by microstructure observation. The experimental result showed that tensile strength, hardness and impact resistance were increased with the used of biggest size of filler wire which is 1.2 mm. The relations then were compared with HAZ temperature variation analysis and the image analyzer showed that the transformation from austenite to martensite at HAZ created a hard and brittle structure near the fusion zone. The results revealed that different filler wire size and different arc voltage applied could enforce the austenitic stainless steel structure.

KEY WORDS: MIG, HAZ, MIG, Austenic, Martensite

1.0 INTRODUCTION

Welding is a fabrication or sculptural process that joints materials, usually metals or thermoplastics. Welding involves in bringing the surfaces of metals to be joined close enough together for atomic bonding to occur as the natural consequence of atoms seeking to create for themselves a stable electron configuration. In general, welding includes any process that causes materials to join through the attractive action of inter-atomic or inter-molecular forces as opposed to purely macroscopic or even microscopic mechanical interlocking forces. Welding has become a prevalent mechanical joining methodology in various industries because of its advantage over other joining methods including design flexibility, cost savings, overall weight reduction and structural performance enhancement (Song et. al., 2003). Mainly, in order to gain